


**HOUSELINER® Resin consumption and roller distance for Houseliner Resin and Liner**

Date: 2020-12-09 Metric

Article	HOUSELINER FL 2,5 mm	DN 30-50	DN 40-60	DN 45-70	DN 50-70	DN 63-75	DN 70-100	DN 100-150	DN 110-160	
Resin consumption Houseliner Fast, Medium & Slow per linear meter:		0,27 kg	0,35 kg	0,40 kg	0,40 kg	0,55 kg	0,62 kg	0,85 kg	0,93 kg	
Resin consumption Houseliner Hot Cure & UV Epoxy per linear meter:		0,26 kg	0,35 kg	0,39 kg	0,39 kg	0,55 kg	0,61 kg	0,84 kg	0,92 kg	
Resin consumption all resins in Litre per linear meter:		0,25 l	0,33 l	0,38 l	0,38 l	0,52 l	0,58 l	0,80 l	0,88 l	
Roller distance of the impregnation plant:						5,5 mm				
Article	HOUSELINER FL 3 mm	DN 30-50	DN 45-70	DN 50-70	DN 60-75	DN 63-75	DN 63-100	DN 70-100	DN 100-120	DN 100-150
Resin consumption Houseliner Fast, Medium & Slow per linear meter:		0,30 kg	0,49 kg	0,49 kg	0,55 kg	0,57 kg	0,62 kg	0,71 kg	1,02 kg	1,02 kg
Resin consumption Houseliner Hot Cure & UV Epoxy per linear meter:		0,30 kg	0,48 kg	0,49 kg	0,54 kg	0,57 kg	0,61 kg	0,70 kg	1,01 kg	1,01 kg
Resin consumption all resins in Litre per linear meter:		0,28 l	0,46 l	0,46 l	0,52 l	0,54 l	0,58 l	0,67 l	0,96 l	0,96 l
Roller distance of the impregnation plant:						6,5 mm				
Article	HOUSELINER FL 4 mm				DN 63-100	DN 70-100	DN 80-110	DN 100-150	DN 120-150	DN 150-225
Resin consumption Houseliner Fast, Medium & Slow per linear meter:					0,84 kg	0,93 kg	1,10 kg	1,33 kg	1,55 kg	2,03 kg
Resin consumption Houseliner Hot Cure & UV Epoxy per linear meter:					0,83 kg	0,92 kg	1,09 kg	1,31 kg	1,53 kg	2,01 kg
Resin consumption all resins in Litre per linear meter:					0,79 l	0,88 l	1,04 l	1,25 l	1,46 l	1,92 l
Roller distance of the impregnation plant:						8,5 mm				
Article	HOUSELINER FL 5 mm					DN 150-225	DN 200-250	DN 225-300		
Resin consumption Houseliner Fast, Medium & Slow per linear meter:						2,59 kg	3,46 kg	3,89 kg		
Resin consumption Houseliner Hot Cure & UV Epoxy per linear meter:						2,56 kg	3,42 kg	3,84 kg		
Resin consumption all resins in Litre per linear meter:						2,44 l	3,26 l	3,66 l		
Roller distance of the impregnation plant:							10,5 mm			
Article	HOUSELINER FIX 3 mm				DN 75	DN 100	DN 150			
Resin consumption Houseliner Fast, Medium & Slow per linear meter:					0,66 kg	0,84 kg	1,33 kg			
Resin consumption Houseliner Hot Cure & UV Epoxy per linear meter:					0,66 kg	0,83kg	1,31 kg			
Resin consumption all resins in Litre per linear meter:					0,63 l	0,79 l	1,25 l			
Roller distance of the impregnation plant:						6,5 mm				
Article	HOUSELINER FLT				DN 50-70	DN 70-100	DN 100-150			
Resin consumption Houseliner Fast, Medium & Slow per linear meter:					0,43 kg	0,62 kg	0,82 kg			
Resin consumption Houseliner Hot Cure & UV Epoxy per linear meter:					0,42 kg	0,61kg	0,81 kg			
Resin consumption all resins in Litre per linear meter:					0,4 l	0,58 l	0,77 l			
Roller distance of the impregnation plant:						7 mm				